

Work Order ID **55152**



Page 1

January 7, 2010 12:38:05 PM

Item ID: D3755-041

Accept



Setup Start



Revision ID:

Item Name: Seat Cushion

Stop



Start Date: 1/07/10 Start Qty: 2.00



Cust Item ID:

Required Date: 1/29/10 Req'd Qty: 2.00



Customer:

PRELIMINARY ISSUE

Reference:

Approvals:

Process Plan: CZ

Date: 10/01/07

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3755

Rev B new Rev. C

1005-06

100

0.00



PURCHASING

Purchasing

Memo

1/23

0.00

Purchasing

Issue P/O:

4058 P/O was cancel

Manufacture D3753-1 as per Dwg D3753

CZ10/3/4

Material: Airflex fire-resistant aircraft cushioning, grade 30-40

layers to be laminated with silaprene DC12906 spray grade HPL contact adhesive

Possible Supplier: Chestnut Ridgefoam

Material release note is required

CZ 10/01/07

(2)

110

Receive & Inspect for Damage & Mat'l Certs

0.00



Packaging

Memo

0.00

Packaging

Ensure Material Release Note is attached

CZ 10/2/10 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55152

January 7, 2010 12:38:05 PM



Page 2

Item ID: D3755-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Seat Cushion

Start Date: 1/07/10 Start Qty: 2.00



Cust Item ID:

Required Date: 1/29/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC6- Inspect dimensions to drawing

0.00

See next page

1005-06

~~QC APPROVAL~~

WAS



QC

Memo

Quality Control

130

PURCHASING

0.00

0.00

CZ 10/01/07 (2)



Purchasing

Purchasing

Memo

Issue P/O 11058 P/O was cancelled
Upholster as per Dwg D3755
Supplier: Lefebvre Uphol
Ship: Qty 1 D3753-1 seat cushion
-Qty 2 D3800-1-200-060 Loop strip B44360 x4 ✓
-Qty 1 D3800-1-100-300, Loop strip B52694 x2
-Qty 1 D3800-3-100-300, Loop strip B50541 x2 -
Material release note is required

NA done at anotev

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID 55152

January 7, 2010 12:38:05 PM

Page 3

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Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

140 QC6- Inspect dimensions to drawing

0.00 - inspected to Rev C Dwg



QC

Memo

Quality Control

0.00 - tested Fitter in D35 721

BSS/b2

WLC

8

Wing 103

QC APPROVAL

150 Identify as per dwg & Stock Location 25711

0.00



Packaging

Memo

Packaging

0.00

10-3 SL (24)

160 QC21- Final Inspection - Work Order Release

0.00



QC

Memo

Quality Control

0.00

10/05/06

W LWSob

POSITIVE RECALL

EFFECTIVE 10/01/07

RELEASED

AUTH

DATE 10/05/06

per ECH

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng				

NOTE: Date & initial all entries

Picklist Print

Page 1

January 7, 2010 12:38:04 PM

Work Order ID: 55152

Parent Item: D3755-041

Parent Item Name: Seat Cushion

Comments: IPP: A08.11.17 New issue EC verified by:

Start Date: 1/07/10

Required Date: 1/29/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3800-1-200

Manufactured

No

130

f

9.0000

1.1053



Hook and Loop Strip (2" Soft)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

9

43559

9

1- Cut to lenght as per dwg

D3800-3-100

Manufactured

No

130

f

128.5880

5.5263



Hook and Loop Strip (1" Hard)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

89.244

43560

0.13

44831

40.11

50912

8.33

52695

40.674

Main Warehouse

ST134

39.344

50541

39.344

1- Cut to lenght as per dwg

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng				

NOTE: Date & initial all entries

Picklist Print

Page 2

January 7, 2010 12:38:04 PM

Work Order ID: 55152

Parent Item: D3755-041

Parent Item Name: Seat Cushion

Start Date: 1/07/10

Required Date: 1/29/10

Comments: IPP: A08.11.17 New issue EC verified by:

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3800-1-100



Hook and Loop Strip (1" Soft)

Manufactured

No

130

f

49.1370

5.5263

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

49.137

43558

0.13

52694

49.007

1- Cut to lenght as per dwg

D3753-1P



Seat Foam

D3755-041P



Seat Cushion

Purchased No

130

Each

0.0000

2.0000

Purchased

No

140

Each

0.0000

2.0000

~~5.5263~~

55152 u

January 7, 2010 12:38:04 PM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

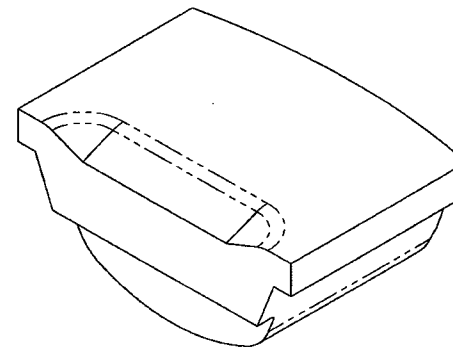
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

ITEM	QTY -041	QTY -1	PART NUMBER	DESCRIPTION
1	X		D3755-041	CUSHION
2	1	X	D3755-1	COVER
3	1		D3753-1	SEAT FOAM
4		2	D3800-1-200-060	LOOP STRIP
5		1	D3800-1-100-300	LOOP STRIP (CUT/FIT AS REQ'D)
6		1	D3800-3-100-300	HOOK STRIP (CUT/FIT AS REQ'D)
7		A/R	SY-111	SURREY SILVER SUNSET UPHOLSTERY, MORBERN INC. P/N SY-111
8		A/R	THREAD	BONDED POLYESTER, 14.2 lb BREAK STRENGTH, GREY COLOR



D3755-041 CUSHION

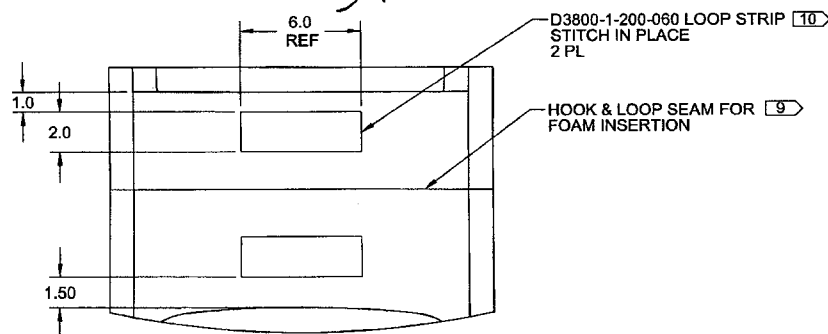
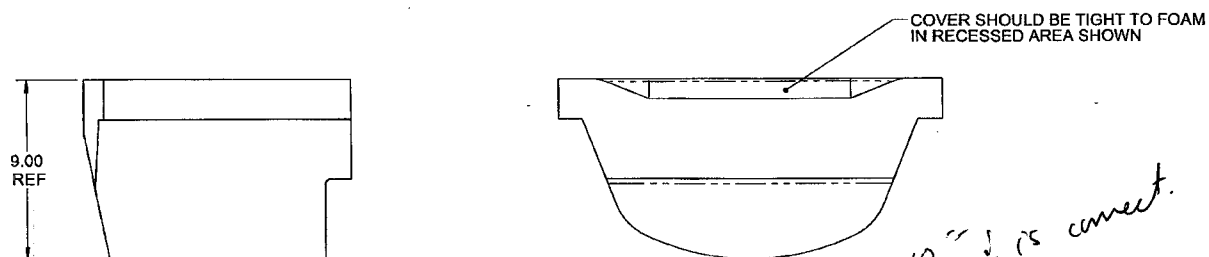
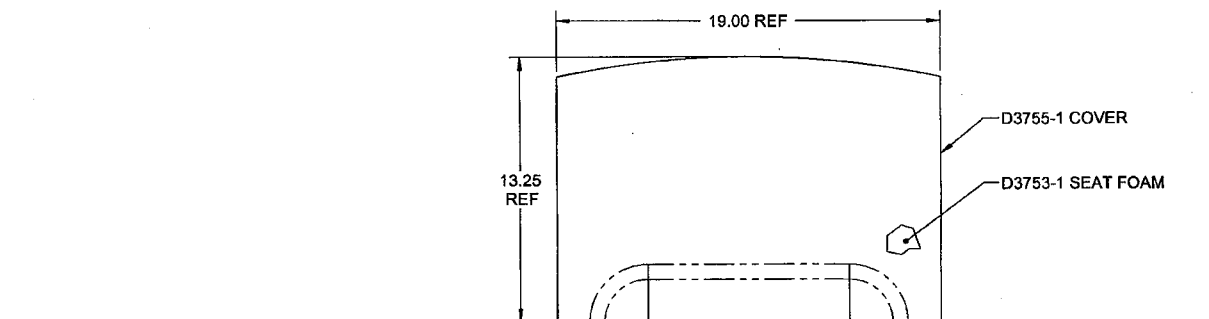
PRELIMINARY ISSUE

55152

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3755-041" USING LABEL
- 7) WEIGHT: 3.3 lbs APPROX
- 8) SEW D3755-1 COVER TO FIT D3753-1 FOAM
- 9) STITCH D3800-1-100-300 LOOP AND D3800-3-100-300 HOOK STRIPS ALONG EDGE OF SEAM TO CLOSE COVER.
INSTALL THE HOOK STRIP ON THE TOP OVERLAPPING FLAP, INSTALL THE LOOP STRIP ON FABRIC NEXT TO FOAM
- 10) STITCHING: 4-6 STITCHES PER INCH, USE MIN 1/2" BACKSTITCH, NO LOOSE THREADS
- 11) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT9419

PC1	GENERAL UPDATE OF VIEWS DUE TO D3753 BEING RESHAPED. SEE PREVIOUS REV AND PAR 09-030 FOR FURTHER DETAILS.	AJS	09.01.31
B	COVER NOW CLOSED WITH SINGLE SEAM (ZN A8-1, B3-2), D3800-1-100-300 WAS D3800-1-100-800 (D8-1), D3800-3- 100-300 WAS D3800-3-100-800 (D8-1), ORIENTATION OF D3800-1-200-060 CHANGED (B3-2), ADD ITEM NUMBERS TO PART LIST (D8-1)	CP	08.10.21
A	NEW ISSUE	CP	08.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PC1
MFG. APPR.		D3755	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CUSHION	NTS
DATE	09.07.31	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



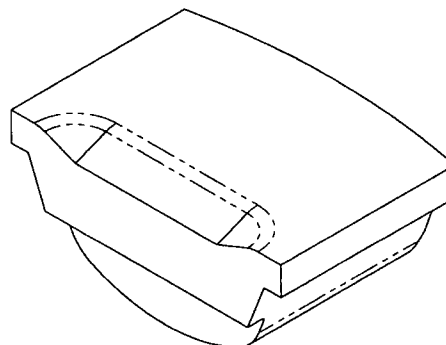
D3755-041 SEAT CUSHION

55152

PRELIMINARY ISSUE

DESIGN		DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PC1
MFG. APPR.		D3755	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CUSHION	NTS
DATE	09.07.31	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRELIMINARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

ITEM	QTY -041	QTY -1	PART NUMBER	DESCRIPTION
1	X		D3755-041	CUSHION
2	1	X	D3755-1	COVER
3	1		D3753-1	SEAT FOAM
4		2	LOOP STRIP, 2"	3M SJ3418FR, 2" WIDE BEIGE OR D3800-1-200-100
5	A/R		LOOP STRIP, 1"	3M SJ3418FR, 1" WIDE BEIGE OR D3800-1-100-400
6		A/R	HOOK STRIP, 1"	APLIX 800, A800R0025H958-1, 1" WIDE BEIGE OR D3800-3-100-400
7		A/R	FABRIC	JACKSON GREYMIX
8		A/R	THREAD	BONDED POLYESTER, 14.2 lb BREAK STRENGTH, GREY COLOR
9	A/R		ADHESIVE	3M 1300 / 1300L RUBBER AND GASKET ADHESIVE OR SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE
10		A/R	ZIPPER	PACANNA BRASS AUTOLOCK ZIPPER #5



D3755-041 CUSHION

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3755-041" USING LABEL
- 7) WEIGHT: 3.3 lbs APPROX
- 8) SEW D3755-1 COVER TO FIT D3753-1 FOAM
- 9) STITCH ZIPPER ALONG EDGE OF SEAM TO CLOSE COVER
- 10) TO PULL FABRIC AGAINST FOAM IN CONCAVE AREAS, STITCH HOOK STRIP (1") TO INSIDE OF COVER AS REQ'D.
BOND LOOP STRIP (1") TO FOAM.
- 11) STITCHING: 4-6 STITCHES PER INCH, USE MIN 1/2" BACKSTITCH, NO LOOSE THREADS
- 12) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT9419
- 13) ANY REQUIRED BONDING SHOULD BE DONE WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE
OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE

C	UPDATE TO VIEWS/NOTES DUE TO D3753 BEING RESHAPED & NEW MFR. FABRIC, HOOK, LOOP, ADHESIVE CHG (D5-1), ADD ZIPPER (D5-1, B4-2). REF PAR 09-030.	CP	10.02.02
B	COVER NOW CLOSED WITH SINGLE SEAM (ZN A8-1, B3-2). D3800-1-100-300 WAS D3800-1-100-800 (D8-1), D3800-3- 100-300 WAS D3800-3-100-800 (D8-1), ORIENTATION OF D3800-1-200-060 CHANGED (B3-2). ADD ITEM NUMBERS TO PART LIST (D8-1)	CP	08.10.21
A	NEW ISSUE	CP	08.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.02.02		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D3755
TITLE
CUSHION
REV. C
SHEET 1 OF 2
SCALE
NTS

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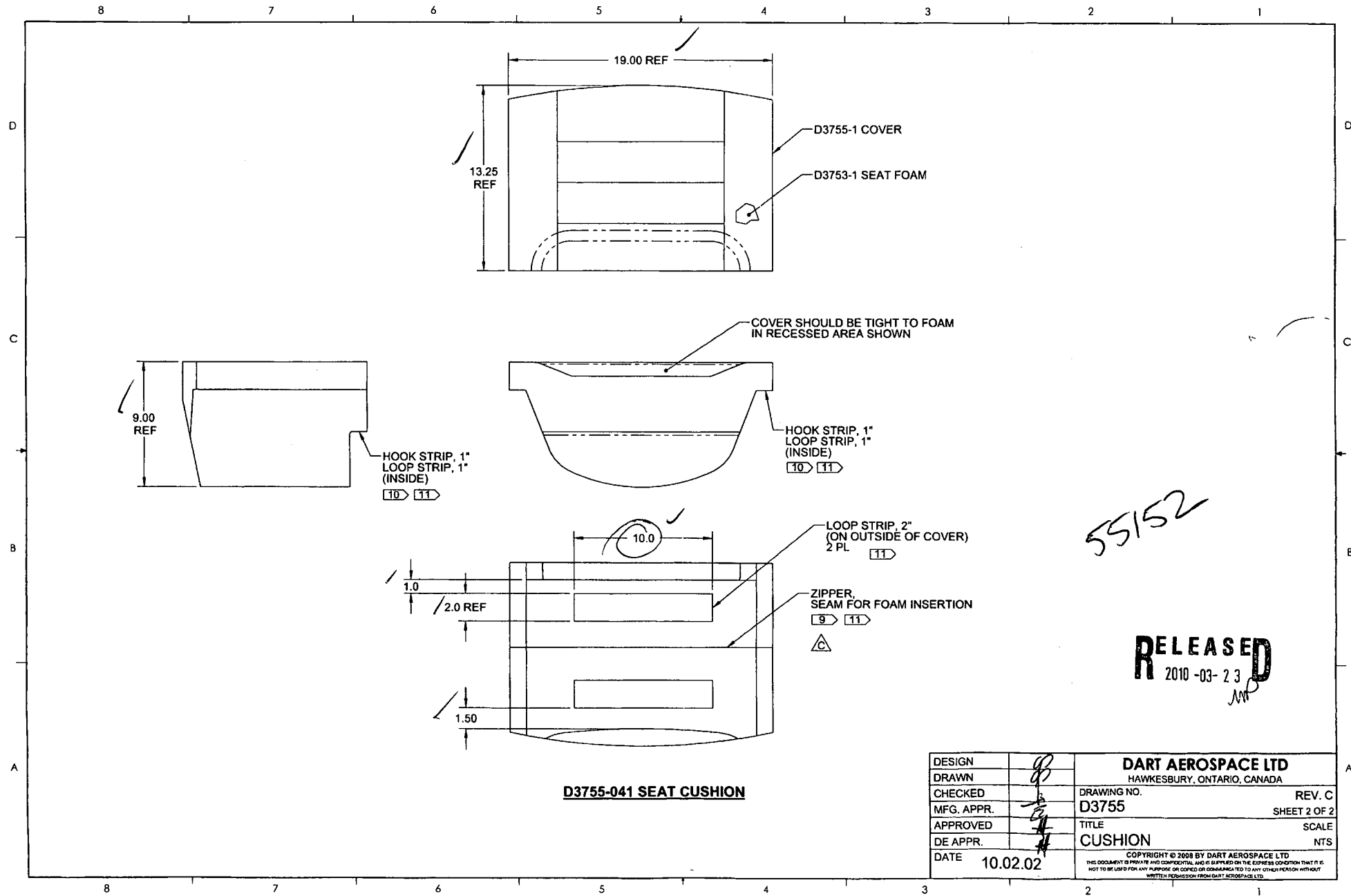
W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A		Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



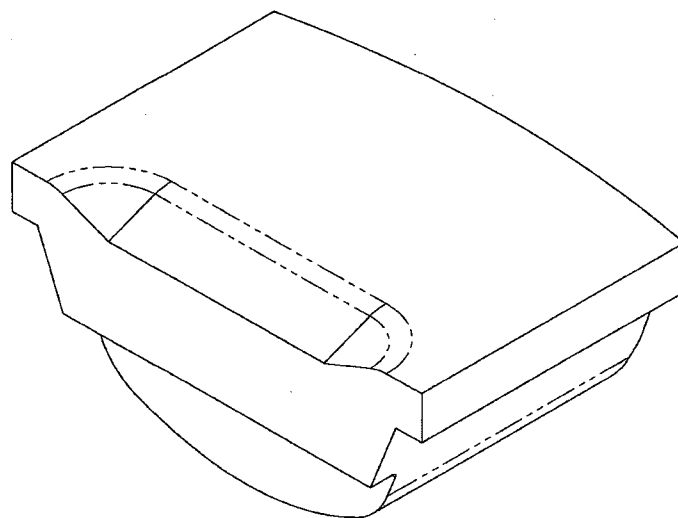
W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3753-1 SEAT FOAM

C210/01/07
W10.55152

PRELIMINARY ISSUE

NOTES:

- 1) MATERIAL: AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING
GRADE 40-50 (COLOR: LIGHT YELLOW) LAMINATED TO GRADE 55-65 (COLOR: TAN)
WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE
SUPPLIER: CHESTNUT RIDGE FOAM INC., P/N 503330-99
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3753-1" USING PERMANENT MARKER
- 7) WEIGHT: 3.3 lbs APPROX
- 8) FOAM SHAPE TO CONFORM WITH TEMPLATE DT9027



PD1	RE-SHAPED TO IMPROVE COMFORT PER PAR 09-030. SEE PREVIOUS REV FOR DETAILS.	AJS	09.07.31
C	CHG SHAPE TO MATCH CHESTNUT SAMPLE: 5.69 WAS 5.85 (B8-2), 4.00 WAS 4.25 (B3-2), 1.25 WAS 1.00 (B3-2)	CP	08.10.08
B	FOAM SHORTER TO AVOID CYCLIC, 12.25 WAS 10.75 (C7- 2), 5.85 WAS 6.88 (B8-2), FRONT PROFILE CHANGED (B3-2)	CP	08.09.09
A	NEW ISSUE	CP	08.04.25
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. PD1
MFG. APPR.		D3753	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		SEAT FOAM	NTS
DATE	09.07.31	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8

7

6

5

4

3

2

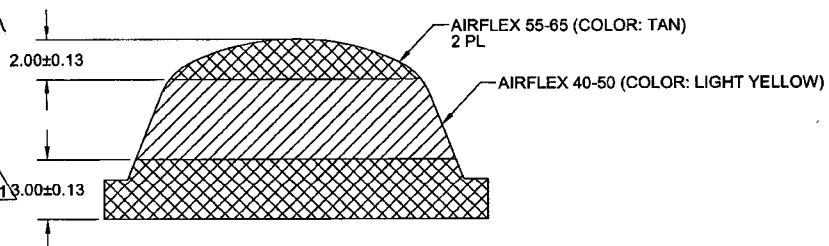
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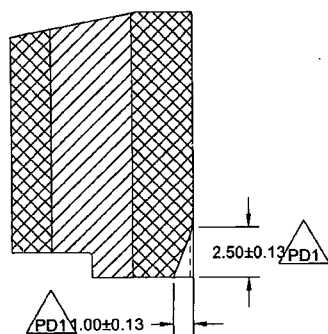
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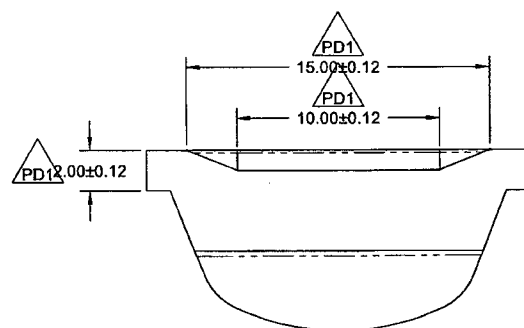
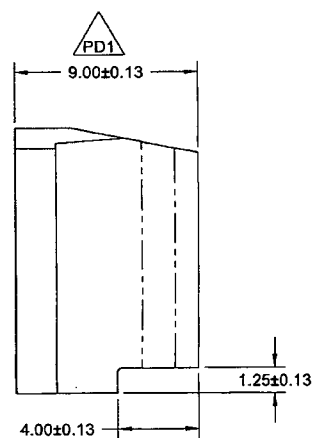
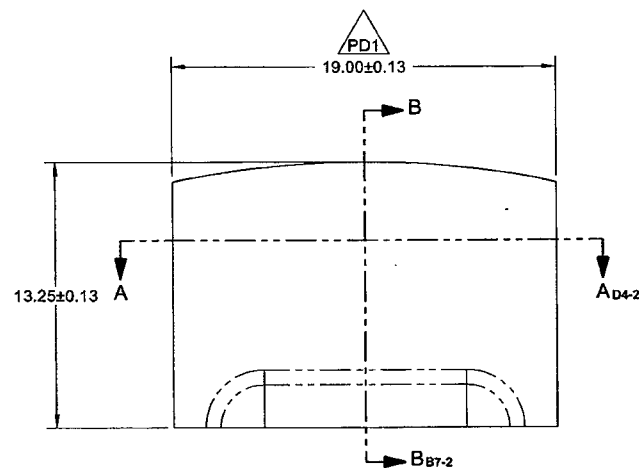
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SECTION A-A C4-2



SECTION B-B B5-2

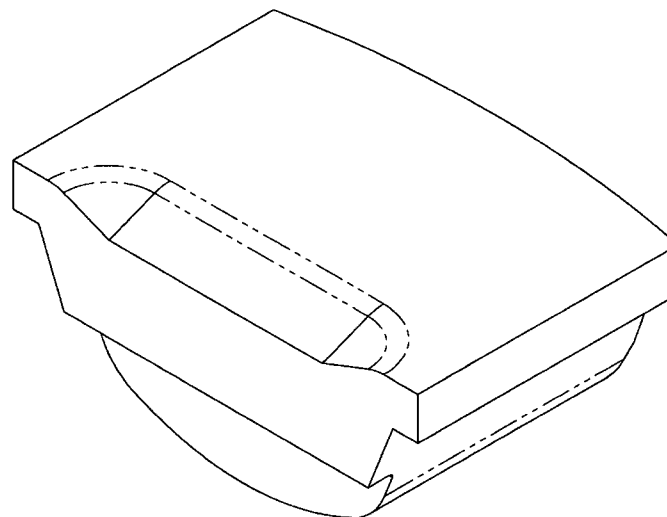


D3753-1 SEAT FOAM

55152

PRELIMINARY ISSUE

DESIGN	97	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PD1
MFG. APPR.		D3753	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		SEAT FOAM	NTS
DATE	09.07.31	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR FOR ANY OTHER PROJECT WITHOUT THE WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	



D3753-1 SEAT FOAM

55152

RELEASED
2010-03-23
mp

NOTES:

1) MATERIAL:

FOAM = FOAMEX H270-40S1 FOAM
OR

AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING GRADE 40-50 (COLOR: LIGHT YELLOW)

SUPPLIER: CHESTNUT RIDGE FOAM INC., P/N 503330-99

ADHESIVE = BOND FOAM LAYERS (IF REQUIRED) WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE
OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: NONE

6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3753-1" USING PERMANENT MARKER

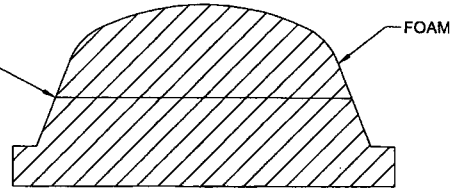
7) WEIGHT: 3.3 lbs APPROX

8) FOAM SHAPE TO CONFORM WITH TEMPLATE DT9027

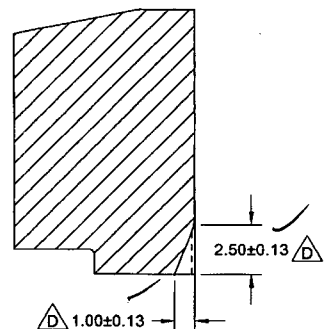
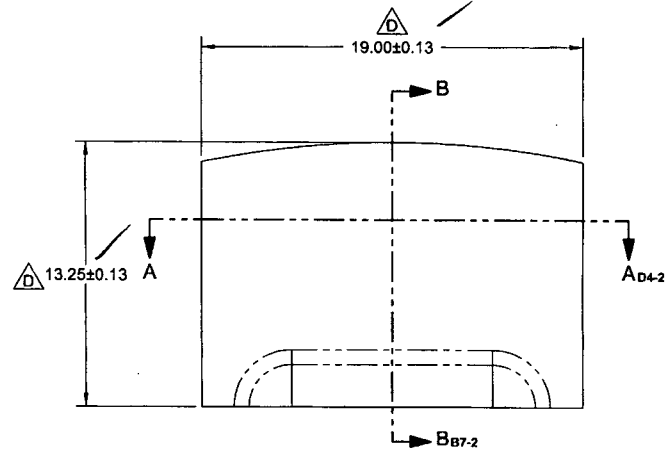
D	RE-SHAPED TO IMPROVE COMFORT PER PAR 09-030. ADD FOAMEX & 3M 1300 MATL (ZN A8-1)	CP	10.02.02
C	CHG SHAPE TO MATCH CHESTNUT SAMPLE: 5.88 WAS 5.85 (B8-2), 4.00 WAS 4.25 (B3-2), 1.25 WAS 1.00 (B3-2)	CP	08.10.08
B	FOAM SHORTER TO AVOID CYCLIC, 12.25 WAS 16.75 (C7- 2), 5.85 WAS 6.88 (B8-2), FRONT PROFILE CHANGED (B3-2)	CP	08.09.09
A	NEW ISSUE	CP	08.04.25
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3753 REV. D SHEET 1 OF 2 TITLE SEAT FOAM SCALE NTS <small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.02.02		

8 7 6 5 4 3 2 1

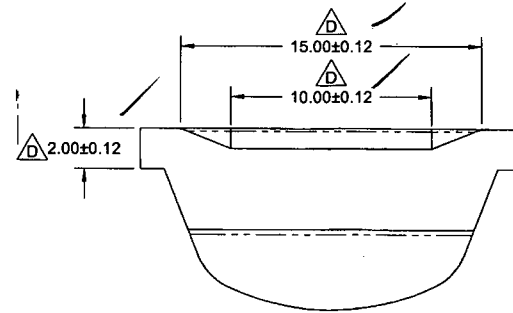
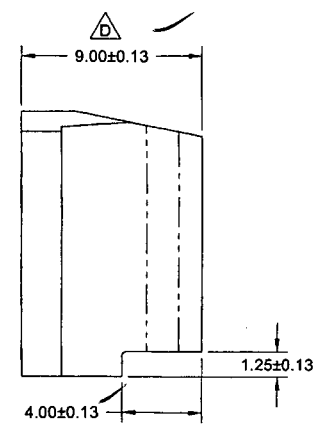
BOND FOAM LAYERS (IF PRESENT)
WITH SILAPRENE DC12906
OR 3M 1300/1300L ADHESIVE



SECTION A-A c4-2



SECTION B-B e5-2



D3753-1 SEAT FOAM

55152
RELEASED
2010-03-23
WJP

DESIGN	98	DART AEROSPACE LTD	
DRAWN	98	HAWKESBURY, ONTARIO, CANADA	
CHECKED	98	DRAWING NO. D3753	REV. D
MFG. APPR.	98	SHEET 2 OF 2	
APPROVED	98	TITLE	SCALE
DE APPR.	98	SEAT FOAM	NTS
DATE	10.02.02	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

8 7 6 5 4 3 2 1



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO11232

Purchase Order Date 1/26/10

PO Print Date 5/06/10

Page Number 1 of 1

Order From :

VC-AER003

AEROTEX INTERIORS INC.
#24-2333 18TH AVENUE N. E.
CALGARY, AB T2E 8T6
CA

Contact Name
Vendor Phone 403 295 8770
Vendor Fax 403 313 0793
Vendor Account Nbr

Buyer Linda Lacelle
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency* CAD
FOB

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1		D3755-041	1/29/10 No	1.00		\$425.0000	\$425.00
2		D3756-041	1/26/10 No	1.00		\$425.0000	\$425.00
5	D3756-041P	Cushion	1/18/10 Yes	2.00 Each		\$425.0000	\$850.00
5	D3756-041P	Cushion	1/26/10 Yes	2.00 Each		\$425.0000	\$850.00
6	D3755-041P	Seat Cushion	1/26/10 Yes	2.00 Each		\$425.0000	\$850.00
6	D3755-041P	Seat Cushion	1/26/10 Yes	2.00 Each		\$425.0000	\$850.00

PO Total: \$4,250.00

REFERENCE ONLY

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 8

Change Date: 5/06/10



#24, 2333 - 18 Ave NE
Calgary, AB T2E 8T6
Phone: (403) 295-8770
Fax: (403) 313 0793

Packing Slip

Date Packing Slip#

05/02/2010 6178*

Ship To

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Invoice To

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Customer Phone	Customer Fax
613.632.5200	613.632.1053
Ship Via	Courier Acct No.
FedEx	15179324-0

Ship Date	P.O. No.
05/02/2010	PO11232

Description	ALT. Part Number	Part Number	Qty
BACK CUSHION		D3756-041	
SEAT CUSHION		D3755-041	
BACK CUSHION (NO LOGO)		D3756-041	
SEAT CUSHION (NO LOGO)		D3755-041	
GST On Sales			

Thank you for doing business with Aerotex Interiors!

www.aerotexinteriors.com

GST/HST No. 139110308



- Unit 24, 2333 - 18 Ave NE, Calgary AB T2E 8T6 - Phone: (403) 295 -8770 - Fax: (403) 313 - 0793 -

CERTIFICATION OF CONFORMANCE

Customer Purchase Order:

PO11232

Our Work Order:

6180

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

MATERIAL - GREY MIX ✓

FOAM - H270-40S1 ✓

FOAM - H250-35S1 *on the back portion*

VELCRO - 2" LOOP SJ3418FR BEIGE

VELCRO - 1" HOOK APLIX 800 BEIGE ✓

VELCRO - 1" LOOP APLIX 800 BEIGE ✓

HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRM WITH FAR 27.853(a), 29.853(a) and DWG. D3756/D3755

SOLD TO:

DART AEROSPACE LTD., 1270 ABERDEEN STREET, HAWKESBURY, ON K6A 1K7

AUTHORIZED REPRESENTATIVE

A large, stylized handwritten signature in black ink, written over a horizontal line.



July 28, 2004

Introducing ... *Pilot*

Durable contract fabric for upholstery, automotive and hospitality applications. Pilot is available in 30 colours.

250,000 double rubs** (ASTM D-4157)

Specifications**

Flame Resistance:

California Technical Bulletin 117, Section E
CS-191-53, Class 1
BIFMA X5.7-1991
NFPA 260-1989, Class 1
UFAC Class 1
B.S. 5852 Part 1: 1979 Ignition Source 0, Smoldering Cigarette
FMVSS 302 Class

Lightfastness:

400 hours, Class 4

Colorfastness:

Wet - Class 5 Dry - Class 4.5
AATCC-8

Seam Slippage:

Warp - 50 lbs. Fill - 54 lbs.
ASTM - 4034

Suggested applications for Pilot:

Upholstery
Automotive
Concert Halls
Movie Theatres
Auditoriums
Church Pews
Arenas
Offices
Hospitality

Cuts

½ Pieces

Full Pieces

Sample: U 0190 Pilot

**The information in these specifications refers to typical performance in the test indicated under laboratory conditions. The information is accurate to the best of our knowledge at the time of printing but is not intended to relieve the user from its responsibility to comply with all procedures applicable to the safe use of this product.